

## Preparation of YAG : Ce nanocrystals by an environmentally friendly wet process Effect of Ce<sup>3+</sup> concentration on photoluminescent property

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Nanometre-sized yttrium aluminum garnet doped with Ce<sup>3+</sup> (YAG : Ce) crystals were prepared at a low temperatures by use of an environmentally-friendly wet process, in which an alcohol-water mixture with metal salts is refluxed without any addition of surfactants or adsorbing ligands. All of the YAG : Ce particles with 0.1-10 mol% of Ce<sup>3+</sup> ions were found to be nanocrystals. YAG : Ce nanocrystals emitted at a 532 nm wavelength with the excitation light at 454 nm. The highest quantum efficiency was achieved at a very small Ce<sup>3+</sup> content of 0.3 mol %. The decay curve of the fluorescence consisted of the three exponential terms, and the average fluorescence lifetime was around 110 ns irrespective of the Ce<sup>3+</sup> concentration.

**Key words:** YAG, Environmentally-friendly wet process, Nanocrystals, Quantum efficiency, Ce<sup>3+</sup> concentration, Fluorescence lifetime.

### Introduction

Yttrium aluminum garnet doped with cerium(III) ions (YAG : Ce) has attracted a great deal of attention because it can efficiently convert the blue light emitting diode radiation into a very broad yellow emission band, which provides a basis to produce white light emitting diodes and be applied for panel displays [1]. To improve the brightness and resolution of the displays, a considerable attention has been directed to develop phosphors with fine particles.

YAG : Ce phosphor has been mainly synthesized by a solid-state reaction. However, it is very difficult to obtain fine crystals by this method which requires a high temperature above 1,600 °C with a long heating time to attain single phase (YAG) [2]. To obtain ultra-fine and monophasic YAG powders at a relatively low temperature, many preparation process methods such as a co-precipitation method [3], combustion method [4], hydrothermal method [5] and sol-gel method [6] have been extensively investigated so far. On the other hand, we have developed a synthetic method for nanocrystalline metal oxide particles at low temperatures through an environmentally-friendly wet process, the so called NAC-FAS (Nanometre-sized Crystal Formation in an Alcoholic Solution) method, in which an alcohol-water mixture with metal salts is refluxed [7]. We have already reported that this method makes it possible to prepare YAG : Ce nanocrystals with a single phase at low temperatures [8].

In this study, we investigated the effect of the Ce<sup>3+</sup> concentration of YAG : Ce prepared by the NAC-FAS method on the crystal structure and the photoluminescent property.

### Experimental Procedure

YCl<sub>3</sub>·6H<sub>2</sub>O ( $5.9 \times 10^{-3}$  mol) and AlCl<sub>3</sub>·6H<sub>2</sub>O ( $9.5 \times 10^{-3}$  mol) with a molar ratio of YCl<sub>3</sub> : AlCl<sub>3</sub> = 3 : 5 were dissolved in ethanol (100 ml), and then, various amounts of CeCl<sub>3</sub>·7H<sub>2</sub>O ( $5.9 \times 10^{-6}$  –  $5.9 \times 10^{-4}$  mol) was added to the above solution. To the solution, NaOH ( $4.6 \times 10^{-2}$  mol) dissolved in ethanol (50 ml) was added dropwise under refluxing over 2 hours and then the refluxing was further continued for 1 hour. After cooling to room temperature, precipitates in the reaction mixture were isolated by centrifugal separation at a rotating rate of 13,000 rpm., washed with methanol, dried in a vacuum (0.5 mmHg (66.66 Pa), 20 °C) and heated at 400 °C for 1 hour. The solid was washed with distilled water and methanol, centrifuged at a rotating rate of 13,000 rpm., dried in a vacuum (0.5 mmHg (66.66 Pa), 20 °C) and finally heated at 850 °C for 1 hour to give YAG : Ce with various concentrations of Ce<sup>3+</sup>.

The products as-obtained were characterized using powder X-ray diffraction (XRD: RIGAKU RINT 2400), transmission electron microscopy (TEM: JEOL JEM-3010), a visible-ultraviolet spectrophotometer (Hitachi U-4000), a fluorescence spectrometer (JASCO FP-6500) and a fluorescence lifetime spectrometer (HORIBA FluoroCube).

### Results and Discussion

Fig. 1 shows XRD patterns of YAG : Ce with various Ce

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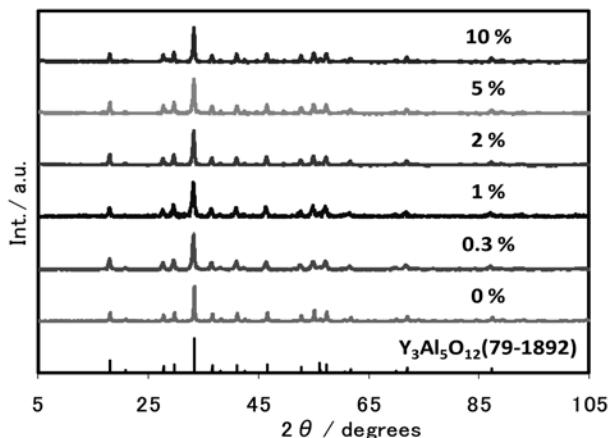
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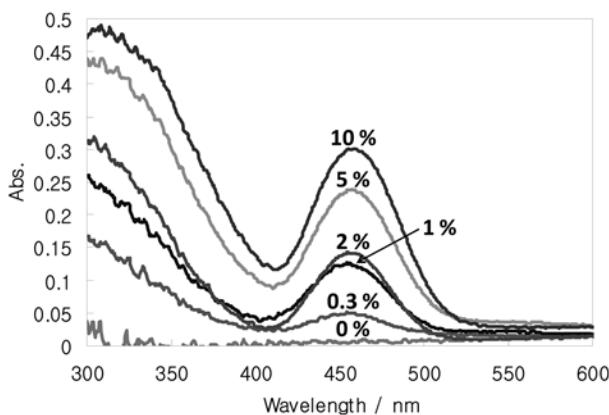
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contents ( $Ce/Y = 0\text{-}10 \text{ mol}\%$ ). From these results only YAG peaks were observed in all cases and any peak derived from by-products such as  $CeO_2$  did not appear, the YAG : Ce particles were found to be obtained as a single phase. In Fig. 2 are presented the results of diffuse reflection spectra in the UV-vis region for YAG : Ce doped with various Ce contents (0-10 mol%). As a result, the absorbance at around 454 nm was found to increase monotonically up to 10 mol% Ce content. Together with the result of these spectra, the XRD results that YAG : Ce have the garnet structure irrespective of increasing the Ce content (Fig. 1) indicates that the dopant  $Ce^{3+}$  was completely incorporated into YAG crystals to form a garnet solid solution. YAG:Ce with various Ce contents (0.1-10 mol %) were also confirmed to be nanocrystals with a particle size of 40-70 nm in diameter for YAG (a) and 0.3 mol% Ce-doped YAG (b) as shown in Fig. 3.

Fig. 4 shows three dimensional fluorescence spectra of YAG : Ce nanocrystals with 0.3 mol% Ce. In this excitation range (360-550 nm) and emission range (450-720 nm), only one broad luminescent peak due to the 4f-5d transition of  $Ce^{3+}$  ions was observed for YAG : Ce. Fig. 5 shows the excitation (left) and emission (right) spectra to be excited at around 454 nm and emitted at 532 nm, respectively. Furthermore, external quantum efficiency and internal

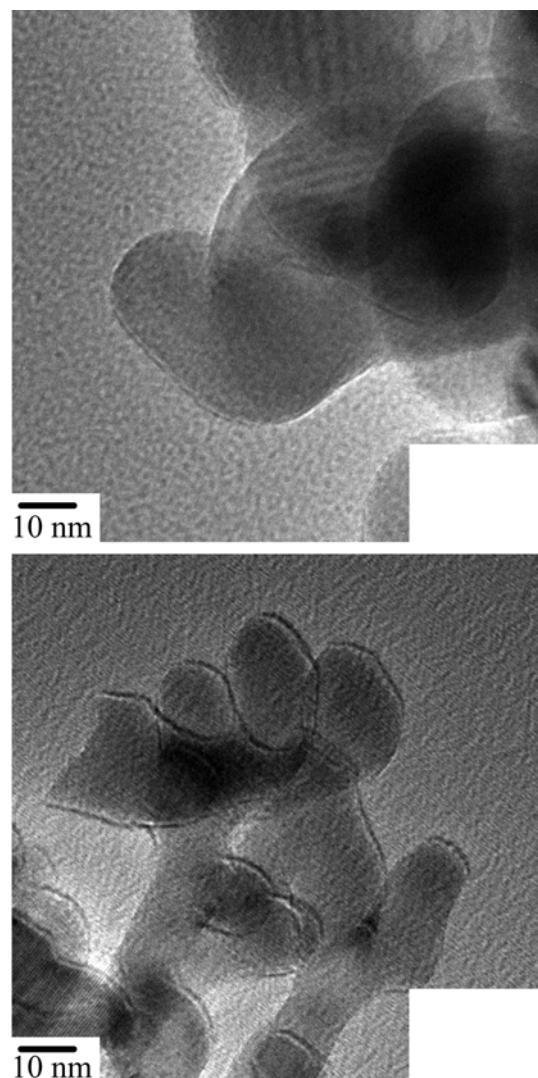


**Fig. 1.** XRD patterns of YAG :  $Ce^{3+}$ .

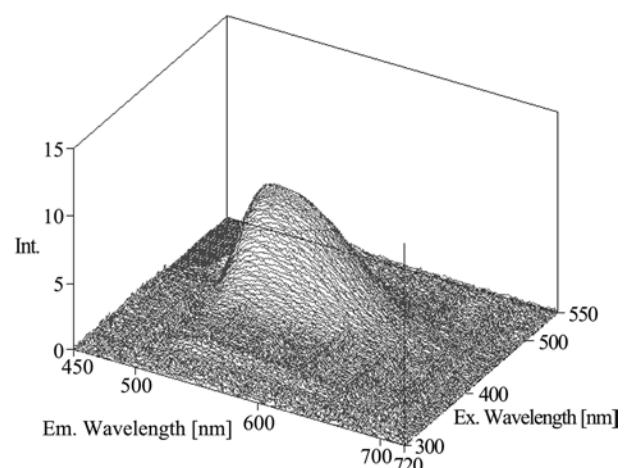


**Fig. 2.** UV-vis spectral patterns of YAG :  $Ce^{3+}$ .

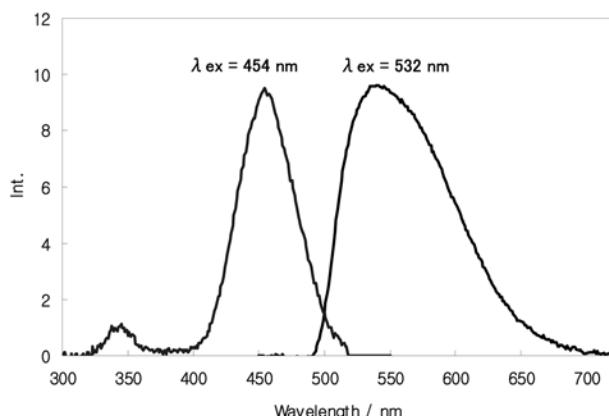
quantum efficiency of the photoluminescent emission for YAG : Ce is shown as a function of Ce concentration in Fig. 6. The quantum efficiency was recorded at an excitation



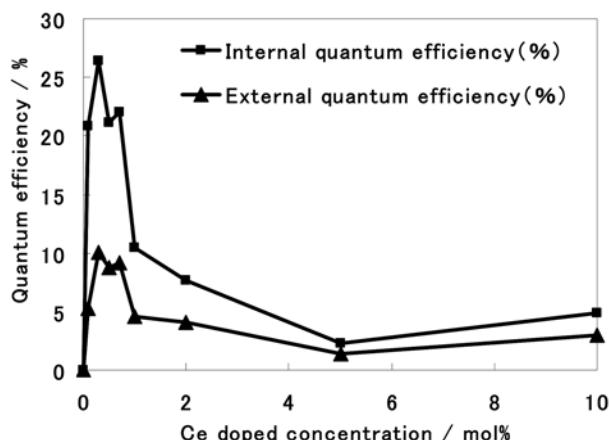
**Fig. 3.** TEM micrographs of YAG :  $Ce^{3+}$  at  $Ce = 0 \text{ mol}\%$  (a),  $0.3 \text{ mol}\%$  (b).



**Fig. 4.** 3D spectra of YAG :  $Ce^{3+}$  at  $Ce = 0.3 \text{ mol}\%$ .

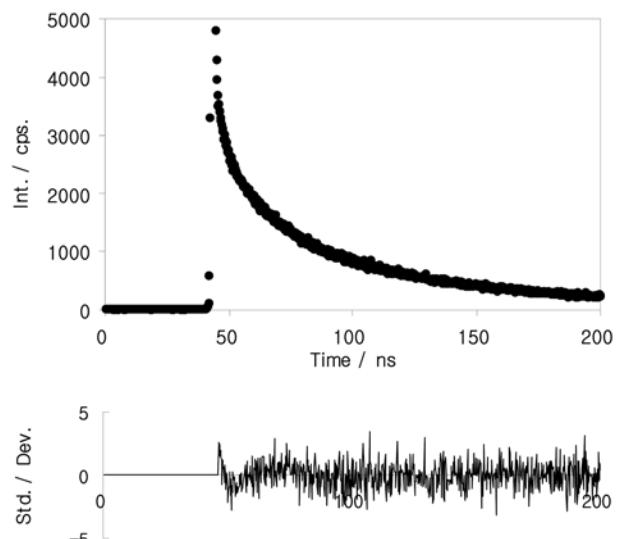


**Fig. 5.** Excitation and emission spectra of YAG : Ce<sup>3+</sup> at Ce = 0.3 mol%.



**Fig. 6.** External and internal quantum efficiency of YAG : Ce<sup>3+</sup>.

wavelength of 453–457 nm and at an emission wavelength of 531–544 nm. The external quantum efficiency and the internal quantum efficiency showed a maximum efficiency of 10.1% and 26.4% at a Ce content of 0.3 mol%, respectively. As the absorption efficiency (30–60%) was increased with an increase of the Ce content through 0.1–10 mol% Ce, it is thought that the sharp rise in the quantum efficiency below 0.3 mol% Ce is mainly caused by increasing the Ce content, whereas the decrease above 0.3 mol% Ce is due to concentration quenching. Generally, the quantum efficiency of nanoscale phosphors is much smaller than that of the bulk because nanometre-sized particles have a high surface area, which induces more surface defects and/or distortion and easy oxidation of Ce<sup>3+</sup> to Ce<sup>4+</sup>. The internal quantum efficiency of YAG : Ce (Ce<sup>3+</sup> : 1 mol%) nanophosphor prepared by a glycothermal method was reported to be 21.3% [9], indicating that our YAG : Ce nanocrystals have a much higher quantum efficiency (26.4%). Also, the prevention from oxidation of Ce<sup>3+</sup> by refluxing in ethanol in the reaction conditions is thought to contribute to the high efficiency [7]. One of the reasons why the maximum efficiency can be achieved with a very small content of 0.3 mol% is the excellent dispersion of Ce<sup>3+</sup> ions in YAG : Ce nanophosphors in this wet process.



**Fig. 7.** The decay curve of luminescence of YAG : Ce<sup>3+</sup>(2 mol%).

**Table 1.** Decay times of YAG:Ce<sup>3+</sup>

	$\lambda_{\text{ex}}$	$\lambda_{\text{em}}$	$\tau_1$ (ns)	$\tau_2$ (ns)	$\tau_3$ (ns)
YAG : Ce <sup>3+</sup> (1 mol%)	450 nm	> 550	62.3 67.69%	177.5 22.24%	24.2 10.07%
YAG : Ce <sup>3+</sup> (2 mol%)	450 nm	> 550	45.5 46.00%	129.3 46.94%	9.76 7.06%

Fig. 7 shows the luminescent decay curve of YAG : Ce (2 mol% Ce<sup>3+</sup>) together with a standard/deviation diagram. The decay time curve contained three exponential terms with a medium decay time  $\tau_1$ , a long decay time  $\tau_2$  and a short decay time  $\tau_3$  as shown in Table 1. The decay times  $\tau_1$  and  $\tau_3$  are comparable to those reported by Zhang *et al.*, suggesting that similar structural compositions to their YAG : Ce was also involved in our YAG : Ce [10]. The average fluorescence lifetime  $\tau$  of YAG : Ce with 1 mol% Ce content and 2 mol% Ce content were 115 ns and 107 ns, respectively, which indicated the Ce concentration had little influence on the fluorescence lifetime.

## Conclusions

YAG : Ce nanocrystals were obtained at a relatively low sintering temperature, 850 °C, by use of an environmentally-friendly wet process. When a very small Ce content (0.3 mol%) was used as dopant, a high maximum quantum efficiency was achieved. The average luminescence lifetime was around 110 ns irrespective of the Ce<sup>3+</sup> ion concentration.

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