I O U R N A L O F

Ceramic Processing Research

Synthesis of Ge-doped SnO₂ nanowires and their photoluminescence propertiess

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We synthesized Ge-doped SnO_2 nanowires by heating a mixture of Sn and Ge powders. The dominant growth mechanisms turned out to be a vapor-solid (VS) process. Photoluminescence (PL) study at 7 K revealed that 2.2 eV-band and 2.6 eV-bands have been significantly intensified and reduced, respectively, by introducing the Ge elements. With the assistance of XPS and Raman spectra, we suggested that the intensification of 2.2 eV-band originated from the GeO₂ phase. Since XRD spectra, low-magnification transmission electron microscopy (TEM) image and selected area electron diffraction coincidentally negated the presence of crystalline GeO₂ phase, we suggest that the GeO₂ structure is mainly amorphous.

Key words: Nanowires, SnO2, Germanium, Photoluminescence.

Introduction

Tin oxide, SnO_2 , is a wide band gap semiconductor (Eg = 3.6 eV) with several physical and chemical properties of interest in the field of flat panel displays [1], solid lasers [2], high-density frequency-domain optical data storage [3], planar waveguide [4], biological multicolor imaging [5], and host matrix for introducing optical active rare earth ions [6].

As in the cases of other nanostructures [7-26], lowdimensional structures of SnO₂, such as nanorods, nanobelts, nanowires and nanoparticles, have potential applications in nanoelectronics and optoelectronics, due to their novel physical and chemical properties. In particular, SnO₂ nanowires with a high volume-tosurface ratio has been intensively studied for the current use as the building blocks of gas sensors [27, 28], band-edge engineered hybrid structures for dye-sensitized solar cells [29], anodes for lithium ion batteries [30], field emission electron sources [31], and high-mobility transistors [32].

Doping of nanostructures aimed at improving the sensor properties has been often reported. For example, doping of noble metal (Pd) increased the sensor response of the SnO₂ nanowire H₂ sensors [33]. In-doped SnO₂ nanowires exhibited the excellent ethanol sensing properties [34]. Co-doped SnO₂ nanowires became highly sensitive H₂S gas sensors [35]. A room temperature NO₂ sensors has been fabricated from Ru-doped SnO₂ nanowires [36]. An excellent enzyme biosensor was prepared based on Sb-doped SnO₂ nanowires [37].

Furthermore, doping of metal elements onto ${\rm SnO}_2$ nanowires has enhanced the electrical, magnetic, and

optical properties. Al-doped SnO₂ nanowires exhibited better field emission properties with higher emission current density and lower turn-on field than pure SnO₂ nanowires [31]. The Sb-doping had significant influence on the electrical properties of SnO₂ nanowires [32]. The Cr [38] and Cu [39] doping into SnO₂ played an important role in tuning the ferromagnetism of SnO₂ nanowires [38, 39]. Also, the Al-doped SnO₂ nanowires exhibited the large blue shift of the emission band compared with undoped nanowires [40].

In the present paper, we have heated a mixture of Sn and Ge powders, aiming at obtaining the Ge-doped SnO₂ nanowires. As SnO₂/Ge composite materials, SnO₂-Ge heterojunction photovoltaic cells [41] and heterojuction diodes [42] have previously been studied. However, there has been no report on the SnO₂/Ge composite nanowires. In addition, we investigated the structural and photoluminescence (PL) properties of the as-prepared nanowires.

Experimental

In this study, Au-coated Si substrates were used. They were fabricated using Si as the starting material onto which an Au layer with a thickness of about 3 nm was deposited by ion sputtering (Emitech, K575X). The synthesis process was carried out in a horizontal quartz tube, which was inserted into a high-temperature furnace [43]. Sn and Ge nanopowders were used as the source material, which were fully mixed with a weight ratio of 1 : 1 (approximately 2 g in total),

The ceramic boat was put into a middle region of a quartz tube. A gold (Au) (about 3 nm-thick)-coated Si plate was situated on top of the ceramic boat which containing the source materials. The Au-coated side of the Si plate faced downwards, acting as a substrate for collecting the growth products. The temperature of the

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furnace was set to 900 °C for 10 min. During the experiment, the ambient gas was flowed at a constant total pressure of 2 torr with the percentage of O_2 and Ar partial pressure being set to 3 and 97%, respectively.

The samples were investigated by X-ray diffraction (XRD, X'pert MRD-Philips) with $CuK\alpha_1$ radiation and an incidence angle of 0.5°. Scanning electron microscopy (SEM) was carried out using a Hitachi S-4300 FE-SEM. A JEOL JEM-2100F microscope was used for the transmission electron microscopy (TEM), energydispersive X-ray spectroscopy (EDX), and selected area electron diffraction (SAED) analyses. PL. measurements were performed using a He-Cd laser line (325 nm, 55 mW) as the excitation source at room temperature at KBSI. Micro-Raman spectra were taken at room temperature using a Renishaw Raman spectromicroscope in the open air. A He-Ne laser beam with a wavelength of 633 nm was used for Raman excitation. The X-ray photoelectron spectroscopy (XPS) analyses were performed by using a VG Scientific Escalab 250 spectrometer with a monochromated AlK_{α} source (hv = 1486.6 eV) and charge compensation at KBSI (Korea). The binding energy (BE) were calculated using the C 1s band as the reference (284.6 eV).

Results and Discussion

Fig. 1(a) shows the SEM image of the final products obtained by heating a mixture of Sn and Ge powders. It is evident that the products comprise thin 1D rods. Fig. 1(b) shows the XRD spectrum of the product. The diffraction peaks in the XRD spectrum can be indexed to the tetragonal structure of SnO₂ (JCPDS 41-1445).

 $(b) \\ (b) \\ (c) \\ (c)$

Fig. 1. (a) SEM image and (b) XRD spectrum of the product synthesized by heating a mixture of Sn and Ge powders.

The left panel of Fig. 2(a) shows a low-magnification TEM image of a nanowire, which exhibits a straightline morphology. The right panel shows the associated SAED pattern, revealing that the nanowire has a single crystalline structure. Fig. 2(b) shows a lattice-resolved TEM image near the surface region. The interplanar spacings are about 0.21 and 0.23 nm, which correspond to the (210) and (200) planes of tetragonal SnO₂, respectively.

In order to investigate the chemical composition of the nanowire, we have carried out the EDX analysis. The left, center, and right panels of Fig. 3 show the images of the elemental maps in regard to O, Sn, and Ge elements, respectively, taken from a typical nanowire. The elemental maps reveal that the nanowire is comprised of O, Sn, and Ge elements. XRD spectrum, lattice-resolved TEM image, and SAED pattern coincidentally indicated that the nanowires are comprised of pure SnO₂ phase. However, EDX elemental mapping analysis reveals that the nanowires have Ge elements, as well as the Sn and O elements. Accordingly, it is surmise that Ge has been doped into the SnO₂ lattice without forming the crystalline GeO₂ compounds. The other possibility is that amorphous GeO_2 or GeO_x compounds have been generated.

Fig. 4(a) shows the Raman spectrum of the nanowires



Fig. 2. (a) Low-magnification TEM image and corresponding SAED pattern of a nanowire synthesized by heating a mixture of Sn and Ge powders. (b) Lattice-resolved TEM image near the surface of the nanowire.



Fig. 3. TEM-EDX elemental maps of O, Sn, and Ge elements, taken from a typical nanowire.



Fig. 4. (a) Room-temperature Raman spectrum of the nanowires fabricated by heating a mixture of Sn and Ge powders, in the spectral range of $250-1100 \text{ cm}^{-1}$. (b) XPS data for the Ge-doped SnO₂ nanowires in Ge 2p region.

produced by heating a mixture of Sn and Ge powders. The prominent peak at 520 cm⁻¹ corresponds to the TO phonon mode in the silicon (Si) crystal structure [44], originated from the Si substrates. Also, the peak at 634 cm^{-1} corresponds to mode A_{1g} of SnO_2 [45]. On the other hand, the peaks at 940 cm⁻¹- and 972 cm⁻¹ have been previously reported from the Raman spectra of GeO_2 [46]. In addition, there exists a peak at 436 cm⁻¹, regarded as the A_1 mode of GeO_2 [46]. The A_1 mode is due to symmetric Ge-O-Ge stretching [46]. The frequency of the Raman active optical phonons in regard to Ge is observed at 304 cm⁻¹ [47]. In order to complete the above analyses, XPS was chosen to investigate the chemical binding states of Ge atoms. Fig. 4(b) shows an XPS spectrum of the Ge-doped SnO_2 nanowires, with the binding energy in the range of 1210-1260 eV. There exist two prominent peaks at 1250.6 and 1219.6 eV, respectively. Since these peaks are broad with the FWHM of about 2.40-2.75 eV, it is expected that the chemical state of Ge is present as Ge-Ge metallic bond and various oxidation states. However, among the Ge, Ge suboxides (GeO_x, x < 2), and GeO₂, the highest points of the peaks are closest to the lines corresponding to GeO₂. Although XPS data indicate that Ge is mainly present as GeO2 compounds, XRD spectrum, SAED pattern, and lattice-resolved TEM image did not reveal the presence of crystalline GeO_2 phase. Accordingly, we surmise that the GeO_2 phase of the product is amorphous. The existence of amorphous GeO_2 has been previously reported [48, 49].



Fig. 5. (a) PL spectra of pure SnO₂ and Ge-doped SnO₂ nanowires, measured at 7 K. Gaussian-convoluted PL spectra of (b) pure SnO₂ nanowires and (c) Ge-doped SnO₂ nanowires.

Fig. 5(a) shows the PL spectra of pure SnO_2 nanowires and Ga-doped SnO₂ nanowires, respectively, measured at 7 K. Gaussian fitting analysis showed that the broad emission band of pure SnO2 nanowires was a superimposition of two major peaks at 2.2 and 2.6 eV, respectively (Fig. 5(b)). The nature of the optical transition is generally believed to be Sn or O vacancies formed during the growth process inducing trapping states in the band gap [50]. Similarly, the best fit of the emission of Ge-doped SnO2 nanowires was obtained with two Gaussian functions, which are centered at 2.2 and 2.6 eV, respectively (Fig. 5(c)). By comparing Fig. 5(c) with Fig. 5(b), the intensities of 2.2 eV-band and 2.6 eV-bands have been significantly increased and decreased, respectively, by introducing Ge elements. One possibility is that Ge doping into SnO_2 lattice (without forming compounds) can induce the intensification. However, there has been no previous result supporting the above mechanism. The other possibility is that the introduced Ge dopants have formed the GeO_x (x < 2) compounds. Previous study revealed that GeOx mainly exhibited the PL emission around 0.8-2.2 eV [51]. Also, it is possible that the amorphous GeO₂ has been formed in the SnO₂ nanowires. Previously, the orange-green band luminescence at 2.2 eV has been observed from GeO_2 particles [52]. Accordingly, we reveal that the increase in the intensity of 2.2 eV-band is attributed to the generation of (amorphous) GeO₂ phase. On the other hand, it is not clear why the 2.6 eV-band is suppressed. We surmise that the introduced Ge elements, which generated GeO₂ compounds, will mainly reside in the outer region of the SnO₂ nanowires. Accordingly, the intensity of 2.6 eV-band from the SnO_2 will be reduced by the covering effect.

Based on the above observations, we speculated on the growth mechanism of the Ge-doped SnO_2 nanowires. Since no Au particles are observed at the tips of the nanowires from the TEM observation, it is not possible to regard the main growth mechanism as the Aucatalyzed tip-growth vapor-solid-liquid (VLS) process. Instead, this type of growth can be ascribed to the vapor-solid (VS) mechanism. In the course of growing nanowires in the axial direction, vapors are adsorbed on the nanowire stem surface, resulting in radial growth. With the melting point of Sn (232 °C) being significantly lower than that of Ge (938 °C), the Snabundant nature of the vapors will result in the preferential formation of SnO₂ nanowires. In addition, SnO₂, a typical ionic compound, has a much higher melting point (MP = 1630 °C) than do Sn (MP around 232 °C), Ge (MP around 938 °C), or GeO₂ (MP around 1115 °C) [53]. Accordingly, it is reasonable to conclude that oxygen reacted first with Sn to form SnO₂. Hence, this can be another reason why SnO₂ precipitates more readily than the other three materials.

Conclusions

We fabricated a dense film of nanowires, by means of heating Sn and Ge powders. SEM and lowmagnification TEM images coincidentally indicate that the nanowires have a straight-line morphology. XRD spectrum, lattice-resolved TEM image, and SAED pattern collectively reveal that the nanowires are mainly crystalline with a tetragonal rutile SnO₂ structure. In terms of TEM-EDX analyses, the elemental mapping analysis indicates that the nanowire is comprised of Ge elements, as well as Sn and O elements. Also, the Raman and XPS spectra coincidentally exhibit the characteristics of the Ge and GeO₂ structure. Since no Au particles are observed at the tips of the nanowires, this type of growth can be ascribed to the VS mechanism. The PL spectra of pure and Ge-doped SnO₂ nanowires are compared, revealing that the intensities of 2.2 eV-band and 2.6 eV-bands have been significantly increased and decreased, respectively, by introducing the Ge elements. The intensification of 2.2 eV-band by Ge incorporation is mainly ascribed to the generation of amorphous GeO₂ compound.

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